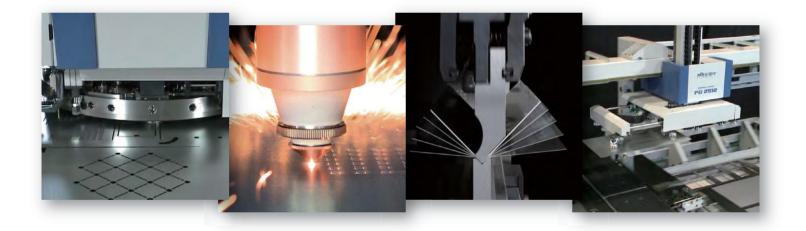


# General Catalogue of Sheet Metal Processing Machine



MURATA MACHINERY, LTD.

## Wiedemann to Muratec

Wiedemann Company was established in Philadelphia/USA in 1916. Wiedemann has been a pioneer in the sheet metal fabrication industry and introduced world first NC turret punch press in the world at the IMTS show in Chicago in 1955.

After being purchased by Warner & Swasey they introduced the first CNC turret punch press the S series in 1964. In 1970 Muratec made joint venture with Warner & Swasey and exhibited S2550 at JIMTOF and started sales in Japan. In 1972, W4560 Mach II was introduced at the IMTS in Chicago. Muratec starts to manufacture S series punch press in Japan with technical cooperation. Murata Machinery continuously developed new designs of machines such as plasma hybrid, Laser hybrid and FMS system to the world. 1989 Muratec purchases Wiedemann and markets machines all over the world.

(Histo

ory]	1916	Establish Wiedemann Company
	1934	Designed first turret punch press without center post
	1935	Establish Nishijin Jacquard Manufacture (Former company of Murata Machinery)
	1964	Introduced S series punch press at IMTS in Chicago
	1971	Technical cooperation agreement on NC Turret Punch press Between Warner & Swesey and Murata Machinery
	1972	Introduced W4560 MachII at IMTS in Chicago Start manufacture and sales S2550, S4050 punch press in Japan
	1984	Introduced first laser hybrid punch press in Japan
	1994	Introduced worlds first electric servo driven punch press "MOTORUM 2000"
	2004	Introduced turret changing system "NPS-01" at EuroBlech in Germany
	2011	Introduced general Press Brake BH, BB series
	2012	Introduced Fiber Laser machine LS3015FC
	2017	Introduced Laser Sorting Loader Stacking System FG series
	2018	Introduced Fiber Laser machine LS3015GC
	2019	Introduced Fiber Laser Combination Solution LS2512HL Introduced Fiber Laser Punch Press MF3048HL Introduced Fiber Laser machine LS2512GC



### **The Muratec Mission**

Muratec is committed to providing solution to our customer's requirements. Muratec will provide innovative sheet metal product that are flexible for today's fabrication challenges that are reliable and productive.

## Line up

CNC Servo Motor Driven Ram Turret Punch Press

**Fiber Laser Punch Press** 



Fiber Laser Cutting System





**Fiber Laser Combination Solution** 



**Press Brake** 



**Deburring Machine** 

**Automation Option** 

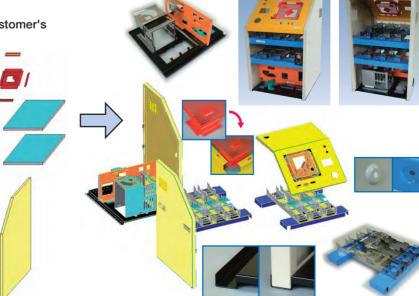
Software

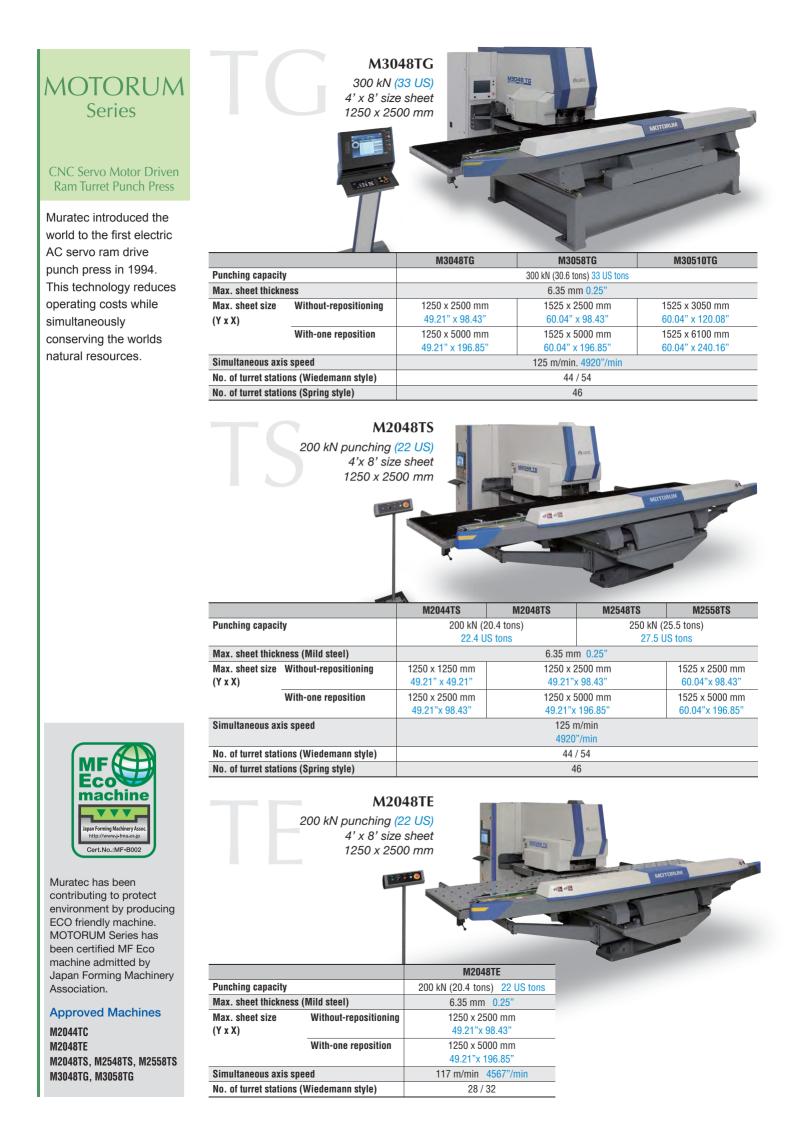






Change from welded structure to weldless structure. Muratec suggests customer's value creation.





MOTORUM Series CNC Servo Motor Driven Ram Turret Punch Press	200 kN (2         4' x 4' size         1250 x 125         Punching capacity         200 kN (2         Max. sheet thickness (Mild steel)         6         Max. sheet size         Without- (Y x X)         With- one reposition	sheet	
MOTORUM Series HL Model Laser Punch Combination Machine	M20 250 kN (27 5' x 10' size 1500 x 300 CO <sub>2</sub> Las	sheet	
Hybrid series combines the best of punching and forming with the flexibility of laser cutting. This machine increases overall productivity through the integration of bending, forming, tapping and other processes with standard punching and laser cutting operation.	Punching capacity         Max. sheet thickness         Max. sheet size (Y x X)       Without-repositioning With-one reposition         No. of turret stations (Wiedemann style)         Laser oscillator         Rated laser output	6. 1525 x 250 1525 x 500( Fast axial gl	M2558HL           5.5 tons)         27.5 US tons           35 mm         0.25"           0 mm         60.04" x 98.43"           0 mm         60.04" x 196.85"           44 / 54         44 / 54           ass flow type, CO <sup>2</sup> laser         0 kW / 4.0 kW
MF Series Fiber Laser Punch Press	MF30 300 kN (33 US Rotate output 3.0 kW, 4 4' × 8' Size 1250 × 250 Fiber La	S tons) 4.0 kW sheet 00 mm	
With 30-tons of punching capacity and an added		MF3048HL	MF30510HL
fiber laser, the MF series provides seamless value	Punching capacity Max. sheet thickness	300 kN (3	0.6 tons) 33 US tons 6.35 mm
added processing in a single machine.	Max. sheet size (Y x X)Without-repositioninNo. of turret stations (Wiedemann style)Laser oscillatorRated laser output	LD exci	13"       1525 mm × 3050 mm 60.04" × 120.08"         44 / 54 / 56       56         tation of fiber laser       0 kW / 4.0 kW
MAGNUM Series			GNUM 5000
Turret Punch Press		5'	1 kN (50 US) x 10' size sheet
The Magnum is our	A A	15	00 x 3000 mm
heaviest tonnage turret			M5000
punch press with a history of proven features	Punching capacity		45 tons) 50 US tons
with the most economical	Max. sheet thickness (Mild steel) Max. sheet size Without-repositioning	9.5 1525 x 1830 mm 60.04"x 72.05"	5 mm 0.375" 1525 x 2500 mm 60.04"x 98.43"
tooling style in the world.	With-one reposition	1525 x 3660 mm 60.04" x 144.09	

91 m/min 3582"/min

Simultaneous axis speed

No. of turret stations (Wiedemann style)

56 m/min 2204"/min

52 / 54 / 57

## LS series

#### Fiber Laser Cutting System

Fiber Laser machine, pursuing perfection in Sheet Metal Processing. Utilizing unique control system enables high precision and high speed processing.

Standard Fiber Laser machine pursuing flexibility.

Perfecting low center of gravity, high rigidity frame design and unique control system enables high productivity in a wide range of field.

## LS series

Fiber Laser Combination Solution

#### Leveraging the

high-speed precision of fiber laser cutting and the accurate forming and tapping performance synonymous with Muratec's punch press technology, the Hybrid Laser provides superior quality and significant throughput increases.

# LS3015FC

LS3015FC

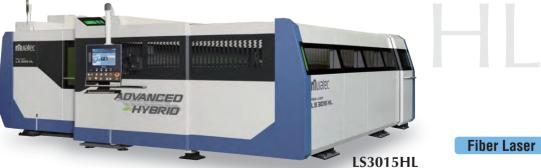
Rated output 3.0 kW, 4.0 kW, 6.0 kW

Fiber Laser

	LS3015FC	
Maximum cutting area $(X \times Y \times Z)$	3,070 mm × 1,550 mm × 95 mm [120.86" × 61.02" × 3.74"]	
Maximum material weight	600 kg [1,322 lbs]	
Fast traverse speed	340 m/min (XY simultaneous) [13,385"/min]	
Positioning accuracy	+/-0.01 mm [+/-0.0004"]	
Repeat accuracy	+/-0.01 mm [+/-0.0004"]	
Oscillation method	LD excitation of fiber laser	
Rated output	3.0 kW / 4.0 kW / 6.0 kW	
Laser wavelength	1.07 μm	



Maximum cutting area (X × Y × Z)         3,070 mm × 1,550 mm × 100 mm         [120.86" × 61.02" × 3.93"]           Maximum material weight         920kg         [2.028 lbs]           Fast traverse speed         170 m/min (XY simultaneous)         [6693"/min]           Positioning accuracy         +/-0.03 mm         +/-0.0011"]           Repeat accuracy         +/-0.03 mm         +/-0.0011"]           Oscillation method         LD excitation of fiber laser           Rated output         3.0 kW / 4.0 kW / 6.0 kW           Laser wavelength         1.07 μm		LS3015GC
Fast traverse speed         170 m/min (XY simultaneous)         [6693*/min]           Positioning accuracy         +/-0.03 mm         [+/-0.0011*]           Repeat accuracy         +/-0.03 mm         [+/-0.0011*]           Oscillation method         LD excitation of fiber laser           Rated output         3.0 kW / 4.0 kW / 6.0 kW	Maximum cutting area ( $X \times Y \times Z$ )	3,070 mm × 1,550 mm × 100 mm [120.86" × 61.02" × 3.93"]
Positioning accuracy         +/-0.03 mm         [+/-0.0011"]           Repeat accuracy         +/-0.03 mm         [+/-0.0011"]           Oscillation method         LD excitation of fiber laser           Rated output         3.0 kW / 4.0 kW / 6.0 kW	Maximum material weight	920kg [2.028 lbs]
Repeat accuracy       +/-0.03 mm [+/-0.0011*]         Oscillation method       LD excitation of fiber laser         Rated output       3.0 kW / 4.0 kW / 6.0 kW	Fast traverse speed	170 m/min (XY simultaneous) [6693"/min]
Oscillation method         LD excitation of fiber laser           Rated output         3.0 kW / 4.0 kW	Positioning accuracy	+/-0.03 mm [+/-0.0011"]
Rated output         3.0 kW / 4.0 kW	Repeat accuracy	+/-0.03 mm [+/-0.0011"]
	Oscillation method	LD excitation of fiber laser
Laser wavelength 1.07 µm	Rated output	3.0 kW / 4.0 kW / 6.0 kW
	Laser wavelength	1.07 µm



### Rated output 3.0 kW, 4.0 kW, 6.0 kW

	L\$2512HL	LS3015HL			
Maximum cutting area $(X \times Y \times Z)$	2525 mm × 1265 mm × 100 mm [99.40" × 49.80" × 3.94"]	3070 mm × 1550 mm × 100 mm [120.87" × 61.02" × 3.94"]			
Maximum material weight	620 kg	920kg			
Fast traverse speed	170 m/min (XY simultaneous)	[6693"/min]			
Positioning accuracy	+/-0.01 mm	[+/-0.0004"]			
Repeat accuracy	+/-0.01 mm	[+/-0.0004"]			
Oscillation method	LD excitation of fiber laser				
Rated output	3.0 kW / 4.0 kW / 6.0 kW				
Laser wavelength	1.07 µm				
Mounting unit	Forming	/ Tapping			

## Press Brake

BH series enables high-speed drive by Dual Drive system and BB series enables high productivity by AC servo motor and ball screw drive are possible to utilize in a wide range of field as a general press brake machine.

### **Dual Drive Press Brake BH** series



# SH series

Muratec's Dual Drive Press Brake BH Series is mounted with a Dual Drive System which separately controls high-speed up and down movement of the ram by AC servo motor, ball screw drive and hydraulic piston down movement. The system enables high-speed drive and stable repeat-stop accuracy to realize high productivity.

In addition, the Dual Drive System is superior in total energy saving because it is fitted with a assist device that stores the energy of down movement and returns it during ram up movement.

	BH8525	BH13530	BH18530	BH18540	BH25030	BH25040
Press force	85 ton (833 kN)	135 ton (1323 kN)	185 ton (1813 kN)	185 ton (1813 kN)	250 ton (2450 kN)	250 ton (2450 kN)
Bending length	2600 mm	3100 mm	3100 mm	4100 mm	3100 mm	4100 mm

Automatic Tool Tower **TT**32



The Automatic Tool Tower is an optimal solution for reducing set-up change times for high variety, low volume production.

The TT32 can greatly improve the amount of time and labor required of operators to carry out tool setup changes for each program, thereby increasing productivity.

5 cassettes per rack)
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### **Ball Screw Press Brake BB** series



series Muratec Ball Screw Press Brake BB series is driven by AC servo

eries

motor and ball screw mechanism. It has reached high productivity with a fast ram and back gauge plus extremely consistent repeat accuracy.

	BB306	BB4013	BB6013	BB6020
Press force	28 ton (270 kN)	36 ton (353 kN)	55 ton (539 kN)	55 ton (539 kN)
Bending length	630 mm	1260 mm	1300 mm	2100 mm

## Deburring Machine

**MURATEC DB series** remove punched burrs or lasered dross, no matter what shapes they are, while minimizing scraches over the surface.

## **Deburring Machine DB** series

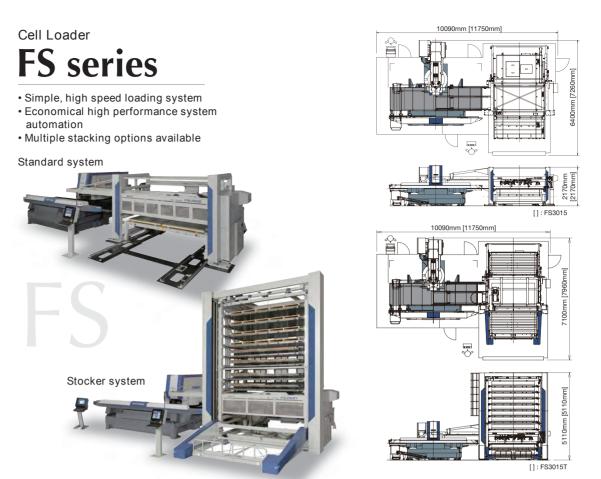
**DB1000S** 



#### DB600R **DB1000R DB1000S** DB1500S MAX.Workpiece size Width 600 mm 1,000 mm 1,000 mm 1,550 mm Height 50 mm 80 mm 80 mm 65 mm Dimensions W1,050 × D1,600 × H1,660 mm W2,170 × D2,100 × H1,950 mm W1,900 × D2,500 × H2,266 mm W2,298 × D2,900 × H2,260 mm

## Automation Options

The Motorum series has standard automation options with auto-load/unload and sorting systems. Muratec has the automation solution for speed, productivity, flexibility in a compact design.



		F\$2512	F\$3015	F\$2512T	F\$3015T
Sheet size	Maximum	1250 mm x 2500 mm [49.21" x 98.43"]	1525 mm x 3050 mm [60.04" x 120.07"]	1250 mm x 2500 mm [49.21" x 98.43"]	1525 mm x 3050 mm [60.04" x 120.07"]
(Y x X)	Minimum		300 mm x 750 mm	[11.81" x 29.52"]	
Material thickness		0.6 mm ~ 4.5 mm [0.02" ~ 0.18"]			
Max. stack weight	t	2 tons [2.2 US tons]			
Max. stack height (including wooden pallet)			260 mm [10.23"]		235 mm [9.25"]
Number of shelves		-	- 60		ır 8
Installation height of stocker		-	-	6 shelf type:4410 mm	8 shelf type:5110 mm

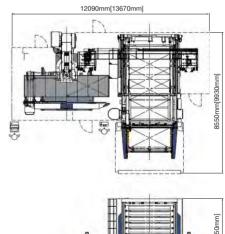
## Sorting Loader

- Micro jointless parts production
- Flexible stacking system

Standard system

Stocker system

• Reduction of work in process operation





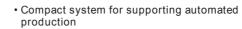
[]:FG3015T

		FG2512	FG3015	FG2512T	FG3015T
Sheet size	Maximum	1250 mm x 2500 mm [49.21" x 98.43"]	1525 mm x 3050 mm [60.04" x 120.07"]	1250 mm x 2500 mm [49.21" x 98.43"]	1525 mm x 3050 mm [60.04" x 120.07"]
(Y x X)	Minimum		300 mm x 500 mm	[11.81" x 19.68"]	
Material thickness		0.6 mm ~ 4.5 mm [0.02" ~ 0.18"]			
Max. stack weigh	t	2 tons [2.2 US tons]			
Max. stack height (including wooden pallet)		260 mm [10.23"]	235 mm [9.25"]	260 mm [10.23"]	190 mm [7.48"]
Number of shelves		-	-	6 c	or 8
Installation height of stocker		-	-	6 shelf type:4520 mm 8 shelf type:5520 mm	6 shelf type:4050 mm 8 shelf type:4650 mm

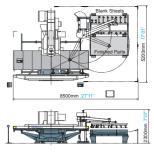
## Automation Options

Swing Loader

**SL2512** 



- Automatic Load / Unload operations
- Automatic Load / Manual Unload operations



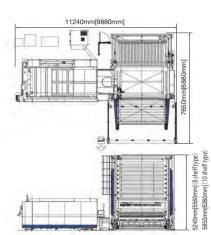
		SL2512		SL2512
Sheet size	Maximum	1250 x 2500 mm [49.21" x 98.43"]	Rated laser output Quantity	400 NL/min (0.4 m <sup>3</sup> /min)
(Y x X)	Maximum	300 x 750 mm [11.81" x 29.52"]	Pressure	0.49 MPa (5.0 kgf/m <sup>3</sup> ) [71 PSI]
Material thickness		0.6 mm - 3.2 mm [0.02" - 0.13"]	Power supply	3 kVA
Max. stack weight		3 tons [3.3 US tons (6600 LBS)]		
Max. stack height (including wooden pallet)		320 mm [12.6"]		

## Automation Options

Muratec, a long-time supplier of punch press automation equipment, offers stacking and sorting systems based on its accumulated technology that can also be used with fiber laser processing machines to achieve high productivity.



Laser Cell Loader Stacking System

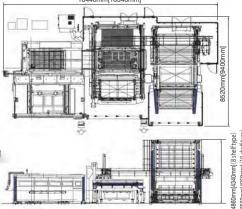


Muratec's years of automation, innovation&engineering know-how enables stable prolonged production cycle.

It's suitable for prolonged laser processing and urgent manual loading.

		FS2512TL	F\$3015TL	
Sheet size	Maximum	1250 mm × 2500 mm [49.21" × 98.43"]	1525 mm x 3050 mm [60.03" x 120.07"]	
(Y x X)	Minimum	914 mm x 914 m	ım [35.98" x 35.98"]	
Material thi	ckness	0.5 mm - 6.35 mm (Automatic load	er for single sheet) [0.019" - 0.25"]	
		0.5 mm - 16 mm (Processing pallet operation) [0.019" - 0.62"]		
Max. stack	weight	2 tons [2.2 US tons]		
Max. stack	height	260 mm [10.24"]	190 mm [7.48"]	
(including w	ooden pallet)	(Including wooden pallet height 90mm - 105mm)	(Including wooden pallet height 90mm - 105mm)	
Number of shelves		8 or 10 (Option)		
Installation height of stocker		8 shelf type:5560 mm 10 shelf type:6260 mm	8 shelf type: 5240 mm 10 shelf type: 5850 mm	





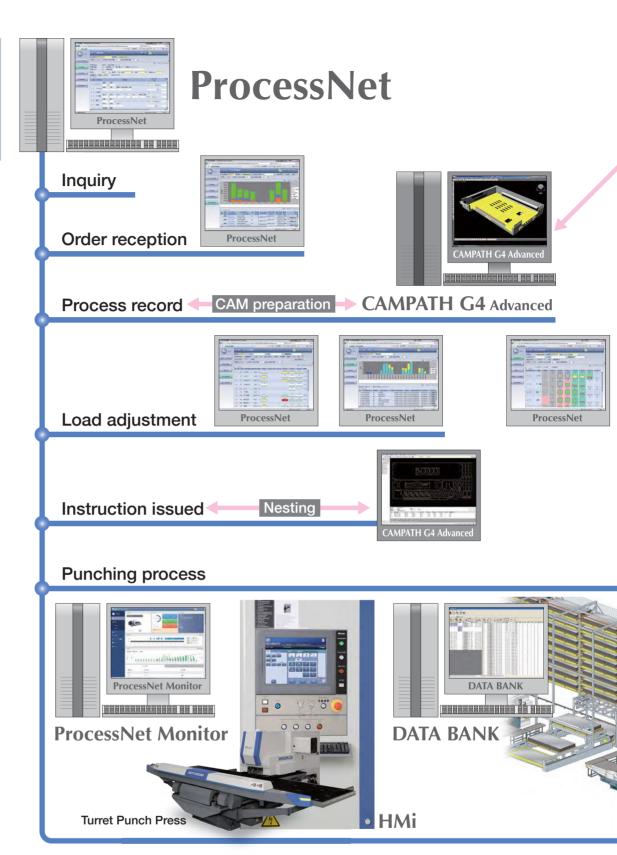
It enables joint removal and parts sorting process reduction, and reduces the scratches when joint removal and parts sorting with keeping high productivity of Fiber Laser machine.

	FG2512TL	FG3015TL
Sheet size Maximum	1250 mm × 2500 mm [49.21" × 98.43"]	1525 mm x 3050 mm [60.04" x 120.07"]
(Y x X) Maximum	914 mm x 914 mm [35.98" x 35.98"]	
Material thickness	0.5 mm - 6.35 mm (Automatic loader for single sheet) [0.019" - 0.25"]	
Finished part size Maximum	1250 mm × 2500 mm [49.21" × 98.43"]	1525 mm x 3050 mm [60.04" x 120.07"]
(Y x X) Minimum	90 mm x 200 mm [3.54" x 7.87"]	
Max. stack weight	2 tons [2.2 US tons]	
Max. stack height	260 mm [10.24"]	190 mm [7.48"]
(including wooden pallet)	(Including wooden pallet height 90mm - 105mm)	(Including wooden pallet height 90mm - 105mm)
Number of shelves	8 or 10(Option)	
Installation height of stocker	8 shelf type: 4860 mm 10 shelf type: 5560 mm	8 shelf type: 4340 mm 10 shelf type: 4950 mm

## Software

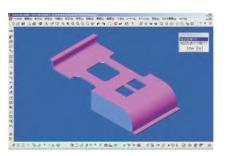
Muratec heard various customer's request and always created the best solution with the customers.

Muratec always provides the best solution for the customer of various scale and business with stand-alone machine to cell loader and large systems.



#### Sheet metal CAD/CAM system CAMPATH G4 Advanced CAMPATH G4 Advanced

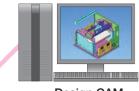
CAMPATH G4 Advanced is equipped with full drawing and editing functions for 3D unfolding figures. Integration of CAD with superior operability to improve operator efficiency and CAM reflects maker's superior knowledge of processing satisfies every needs for sheet metal.



#### Process management sys ProcessNet ProcessNet

The system supports from order reception, process decision, workload adjustment, nesting, processing instruction, result record, progress check and shipment. Automation of record and result analysis shortens operator's work time and achieves high efficiency.





Design CAM



## MURATEC CREATES **TECHNOLOGICAL** WEALTH

Murata Machinerv is active internationally as a comprehensive factory automation and office automation equipment manufacturer in the fields of textile machines, automated systems, clean systems, machine tools, and communication equipment. Our machine tools offer high speed and precision by implementing the latest control technology in the various types of turning machines, sheet metal machines, punch laser combination machines, and highly automated sheet metal FMS systems. The multitude of applications we offer allow us to respond to increasingly diverse and complex customer needs. In this way Muratec continues successfully to contribute to the streamlining of production systems in many different fields.

#### MACHINE TOOLS DIVISION

#### Sheet Metal Machinery

- · Turret punch press
- CNC servo motor driven ram turret punch press
- Laser punch press
- · Fiber laser cutting system
- Press brake
- · Automatic CAD/CAM system for sheet metal working
- Sheet metal FMS

#### **COMMUNICATION EQUIPMENT**

From the very beginning of Japan's entry into the facsimile market, Muratec has been

continuously developing facsimile machines that stand on the leading edge of contemporary technoloay.





#### **TEXTILE MACHINERY**



Muratec was the first company to develop for the production of knotless varn.

As a manufacturer of comprehensive textile machinery for everything from yarn to fabric, Muratec is a leading supporter of the world's fashion industry.

### **Turning Machinery**

- Twin spindle CNC chucker
- · Single spindle CNC chucker
- · CNC turning center In-line opposed twin spindle
- CNC turning machine
- · CNC shaft turning machine · Self-loading chucker

#### **LOGISTICS & AUTOMATION**



Muratec's Automated Systems range from high rise warehouses, unmanned transporting systems and industrial robots to leading edge factory automation systems.

#### **CLEAN FA**



Muratec clean system provides highly automated material handling system for semiconductor industry to improve the precision and reliability of semiconductors, and to enhance productivity.



**Inuyama Factory** Location Dimension

Inuvama-shi. Aichi 388 428m<sup>2</sup>

Company name Establishment Capital Number of employees

Murata Machinery, Ltd. July,1935 900.000.000ven



The machines shown in the catalogue include some optional items and may vary in appearance from the actual machines. Specifications and designs are subject to change without prior notice

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150 Xin Gao Rd., Qingpu Industrial Zone, Shanghai, 201700, CHINA

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CAT. NO. 22P1322 | 22-10-1(C-C)

